

Service Manual

Nakamichi DRAGON-CT

Computing Turntable



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GENERAL

1.1. Voltage Selector
Voltage selector is installed on the bottom of the DRAGON-CT for Other version.
This voltage selector can select either 120 V or 220-240 V at customer's disposal.

1.2. Packing Materials and Owner's Manual

Part No.	Description	Q'ty
0C80079A	Inner Carton	1
0C80080A	Outer Carton	1
CA80031A	Cushion Ass'y	2
CA80033A	Platter Case Ass'y	1
CA80034A	Main Case Ass'y	1
0D04219A	Owner's Manual (U.S.A., Canada, UK & Australia)	1
0D04220A	Owner's Manual (220 V Class 2 & Others)	1
0D04221A	Owner's Manual (Japan)	1

JIGS AND GAUGES FOR ADJUSTMENT 2.

No.	Description	Part No.	Q'ty
1	Stand	0D09023A	4
2	10, 11P Cord Ass'y (50 cm)	DA09072A	1
3	2P Cord Ass'y (50 cm)	DA09073A	1
4	2P Power Cord Ass'y (70 cm)	DA09074A	2
5	3P Cord Ass'y (70 cm)	DA09075A	1
6	Stylus Positioning Disc	0D09022B	1
7	Stylus Position Check Gauge	0D09024A	1
8	Test Record	0D09031A	1
9	Center Search Rod Positioning Gauge	DA09076A	1
10	Level Gauge	HA08057B	1
11	Cueing Height Adj. Screwdriver	0D09025A	1
12	Tonearm Socket Wrench	DA09077A	1
13	Sensor Arm Socket Wrench (Serves as Torque Wrench)	DA09078A	1
14	Screwdriver (large)	0D09027A	1
15	Screwdriver (small)	0D09028A	1
16	Philips Screwdriver for Main Motor	0D09029A	1
17	Socket Wrench for Main Motor	0D09030A	1

3. SETUP FOR ADJUSTMENTS

Separate the Top Board from the Bottom Board following the next steps and then set them up by using jigs (four Stands and five connector cables indicated in Nos. 1 to 5 of 2. "Jigs and Gauges for Adjustment".

This setup allows the following items without damaging the DRAGON-CT (especially arms).

- Disassembly of Mechanical Parts
- Mechanical Adjustments
- Electrical Adjustments with power supplied.

3.1. Removal of Dust Cover, Platters and Insulator Covers

(1) Remove F01 (Dust Cover), F02 (Disc Stabilizer), F03 (Turntable Mat), F04 (Center Search Platter) and F05 (Main Platter) in that order and then pull out F06 (Insulator Covers — 4 pcs.).

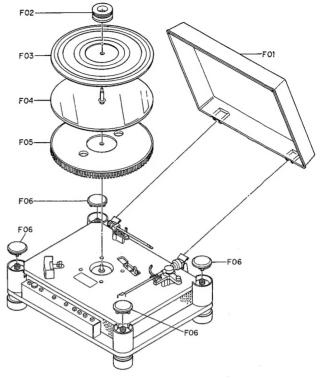


Fig. 3.1

- 3.2. Removal of Connectors
- (1) Remove F07 and F08 and disconnect two connector cables.
 (2) Remove F09 and lift F10 (Control Switch Ass'y).
- (3) Pull out connector CNP-001 and disconnect three connector

cables.

- Assemble F10 (Control Switch Ass'y) with F09. Loosen F11 (red Transport Fastening Screws 5 pcs.) and F12 to release the Top Board from the Bottom Board.

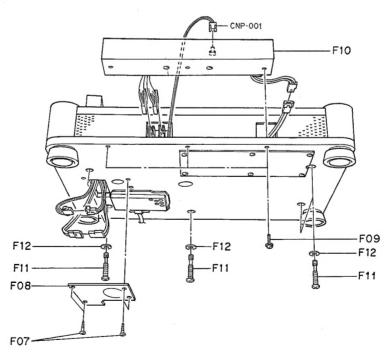


Fig. 3.2

- 3.3. How to Set up Top Board Upside Down
 (1) Lift up the Top Board with hands and insert four Stands (0D09023A) in the Insulator Housing at every corner of the Bottom Board, Refer to Fig. 3.3.
 (2) Turn over the Top Board as shown in Fig. 3.3 and carefully

place it on the Stands.
Remove F13, F14 and F15.
Connect five connector cables (DA09072A, DA09073A, DA09074A (2 pcs.) and DA09075A) between the Top Board and the Bottom Board.

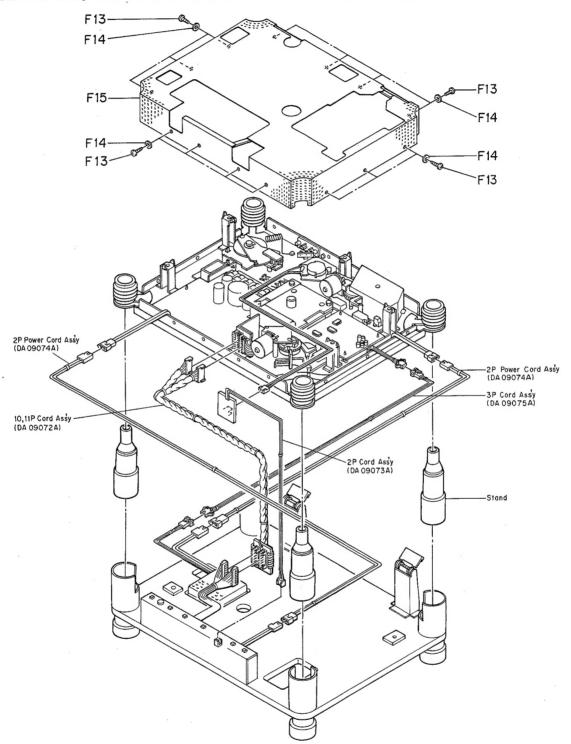


Fig. 3.3

REMOVAL OF MAIN PARTS

3.4. How to Set up Top Board Normally(1) Hold the Top Board and turn it over and place it on the Stands as shown in Fig. 3.4.

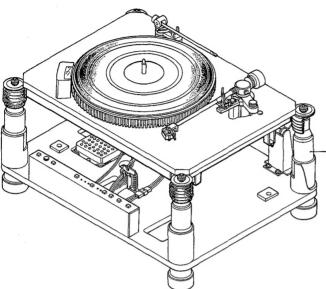


Fig. 3.4

Before removal, set up the DRAGON-CT upside down as indicated in item 3.3.

Tonearm

(1) Remove soldering of five signal wires from the Tonearm.
(2) Loosen F01 with a hexagon wrench (M3) and remove F02
(Arm Sensor Ass'y).

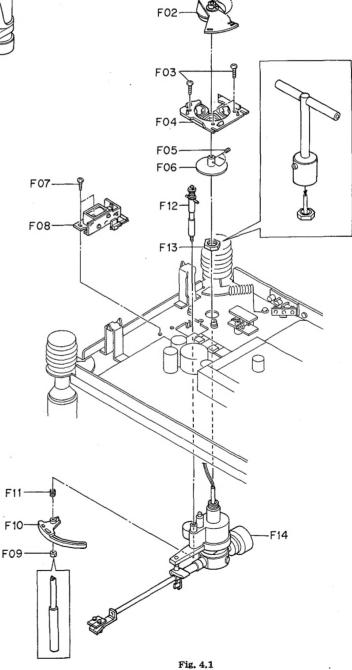
Remove F03 and F04 (Drive Coil Ass'y).

Loosen F05 with a hexagon wrench (M3) and remove F06

F01

(Sensor Plate Ass'y).
Remove F07 and F08 (Arm Elevation Solenoid Ass'y).
Remove F09 with the Cueing Height Adj. Screwdriver (0D09025A), F10 and F11, and pull out F12.

Hold F14 and loosen F13 with the Tonearm Socket Wrench (DA09077A), and then remove F14 (Tonearm Ass'y) carefully.



5

- 4.2. Sensor Arm
 Remove F01 and F02 (Light Shielding Cover).
 Loosen F03 with a socket wrench (8 mm) and pull out F04 (Sensor Shutter Ass'y) gently without touching other parts,
 Unscrew F05 with the Sensor Arm Socket Wrench (DA0-9078A).
 Hold F08 and remove F06, F07 and then F08 (Sensor Arm Ass'y)

- Ass'y).

 (5) Loosen F09 with a hexagon wrench (M3) and separate F10 and F11.

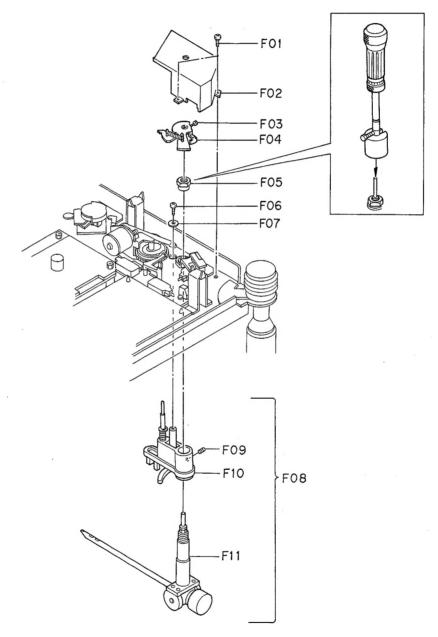


Fig. 4.2

Note: Assembly procedure is the reversal of the above procedure. However, note the followings:

- Fastening F05 (Sensor Arm fixing screw): Tighten F05 with 5 kg-cm torque using the Sensor Arm Socket Wrench which also serves as a torque wrench.
- Mounting F04 (Sensor Shutter Ass'y):
 - (1) Align the position of the eccentric screw (A) as shown
 - in Fig. 4.3.
 Insert F04 into the shaft without contacting with the LED & Photo Detector Ass'y. Refer to Fig. 4.4.
 While pushing the protrusion of the microswitch with a (2)
 - screwdriver, insert F04 until it stops. Refer to Figs. 4.4

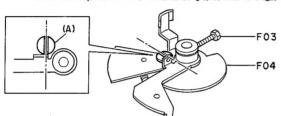


Fig. 4.3

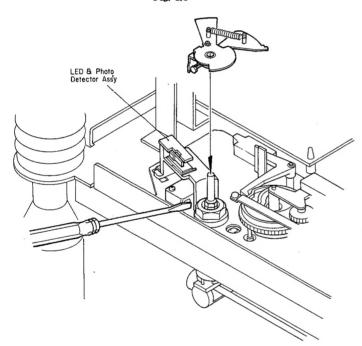
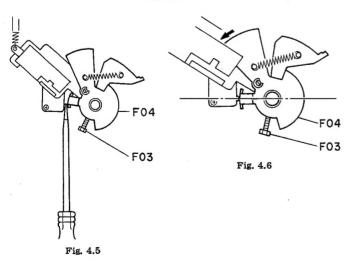


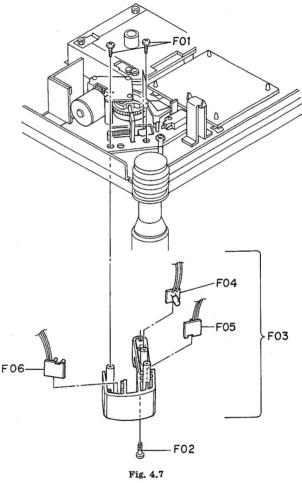
Fig. 4.4



and 4.5.

- Turn F04 and align so that it is located as shown in Fig. 4.6. Tighten F03 with a socket wrench.

 Be sure that the Sensor Arm stays on the Sensor Arm Rest.
- 4.3. Center Search Rod Housing Ass'y
- 4.3. Center Search Rod Housing Ass'y
 Remove F01 and F02, and then pull F03 (Center Search Rod Housing Ass'y).
 Remove F04 (Pitch Control LED P.C.B. Ass'y), F05 (Pitch Control Sensor P.C.B. Ass'y) and F06 (Strobo P.C.B. Ass'y).



MECHANICAL ADJUSTMENTS

5.1. Name of Main Parts

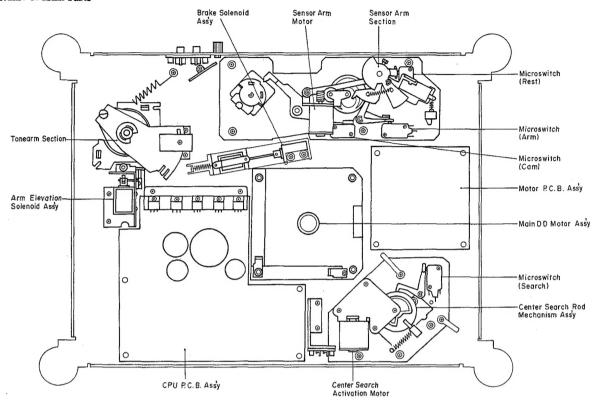


Fig. 5.1

- 5.2. Tonearm Auto-return Start Position Adjustment(1) Push the Nominal Center Reset Button (Center Spindle) with finger tip.
- Remove the Rubber Cap.
- Place the Test Record (0D09031A) on the turntable to play back side 2 of the Record.
- Put the Tonearm on the counting section at the end of the Record. Where, tracks are pitched by 1 mm space. Listen to the counting and check if the Tonearm returns with-
- in the following count range.

 Disc Size 30/25 cm 17 to 20 counts

 Disc Size 17 cm 23 to 26 counts

 (5) If the count is not in the above range, adjust the auto-return position by turning the eccentric screw with a screwdriver while putting the Tonearm on the Tonearm Rest.

 (6) After adjustment, put the Rubber Cap in the original place.

 Note: Do not activate the center search operation as the endless
- groove of the Test Record is not located in normal position.

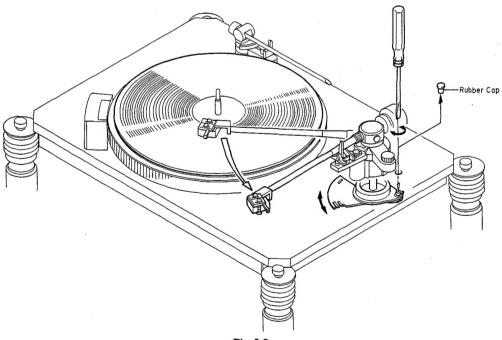


Fig. 5.2

5.3. Sensor Arm Descending Position Adjustment

- Push the Nominal Center Reset Button (Center Spindle) with (1)

- Put the Stylus Positioning Disc (0D09022B) on the turntable. Press the Disc Size Selector Switch 17 to select size 17. Press the Center Search Switch and check the stylus descend-(4) ing position on the Disc.
- If stylus is not located within the scribed lines for disc size 17, place the Sensor Arm to the Sensor Arm Rest and turn the eccentric screw (A) to locate the stylus on the specified range.

- 5.4. Tonearm Cueing Height Adjustment
 (1) Move the Tonearm away from the Rest.
 (2) Turn the screw of Arm Elevator with the Turn the screw of Arm Elevator with the Cueing Height Adj. Screwdriver (0D09025A) to adjust the cueing height of the Tonearm as shown in Fig. 5.4.

- 5.5. Leaf Switch Adjustment(1) Remove the Arm Elevation Solenoid Ass'y referring to item
- With pushing the solenoid shaft in the direction of arrow, adjust the screw (B) so that the deflection of the switch is approx. 0.5 mm as shown in Fig. 5.5.

 Note: If deflection is insufficient, the Tonearm tends to rise slantwise when the Tonearm returns to the Arm Rest.
- (3) Install the Arm Elevation Solenoid Ass'y.

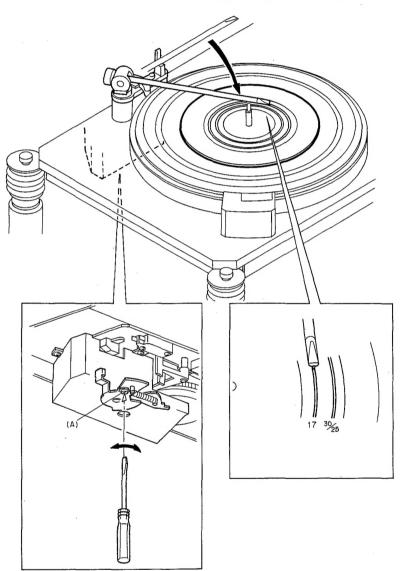
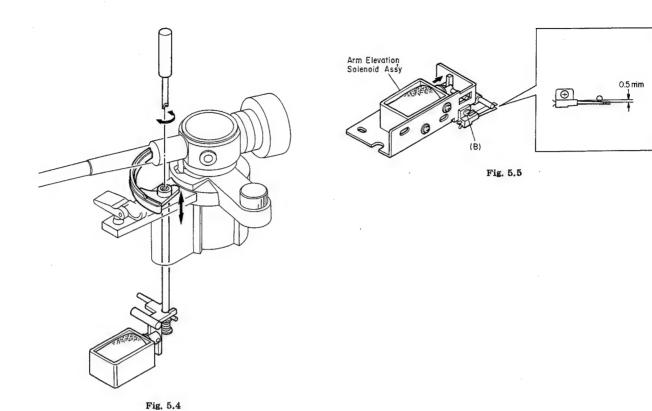


Fig. 5.3



5.6. Center Search Rod Mechanism Chassis Position Adjustment
(1) Remove screw (C) from the Center Search Rod Mechanism Chassis and loosen three screws (D).
(2) Install the Center Search Rod Positioning Gauge (DA0-9076A) as shown in Fig. 5.6. Protruding shaft of the Main DD Motor Ass'y is inserted into the hole of the Gauge, and the protruding pin of the Gauge is

- inserted into the hole where screw (C) was mounted. Move the Mechanism Chassis so that the pin (E) of the Arm Ass'y is centered in the slit of the Gauge.
- Fasten three screws (D).
- Remove the Gauge and mount screw (C) on the original place.

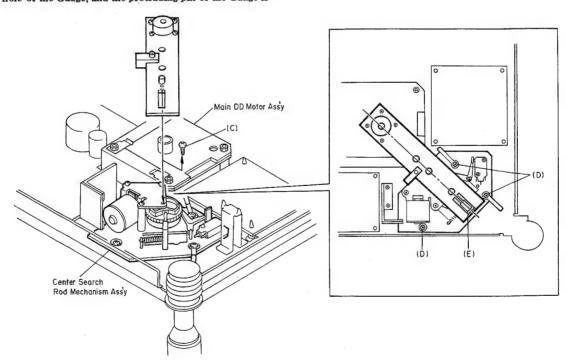


Fig. 5.6

5.7. Leveling of Turntable

It is important to level the turntable to securely perform the center search operation.

Leveling must be made with the Stands (0D09023A) removed and

Place the Level Gauge (HA08057B) on the Top Board.
 Turn the Top Board Height Adjustment Screws at every corner to level the turntable.

5.8. Search Arm Stylus Position Check

(1) Put a record on the turntable and press the Center Search

Switch to conduct center search operation.

(2) Turn the power OFF just before the Center Search Rod contacts with the Center Search Platter. Return the Sensor Arm to the Arm Rest by hand.

Remove the record and the Turntable Mat.
Press the Nominal Center Reset Button (Center Spindle).
Insert the Stylus Position Check Gauge (0D09024A) into the Center Spindle and place it so that the Rod is located be-(5) tween the scribed lines on the Gauge as shown in Fig. 5.8 (A).
(6) Position the tip of the Stylus to the intersection of vertical

and horizontal scribed lines as shown in Fig. 5.8 (B) and check whether it is located between the scribed short parallel lines on the Gauge.

(7) Return the Sensor Arm and remove the Gauge.

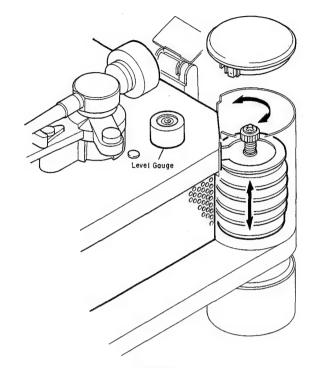


Fig. 5.7

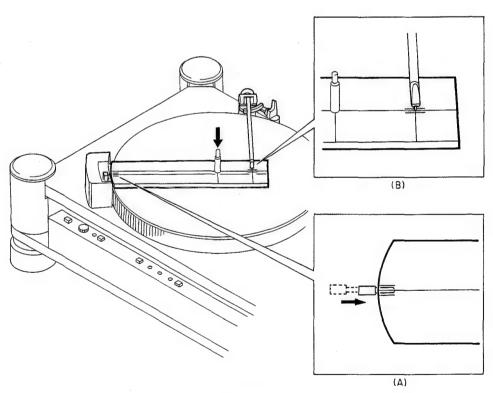


Fig. 5.8

ELECTRICAL ADJUSTMENTS 6.

6.1. Parts Location for Adjustment

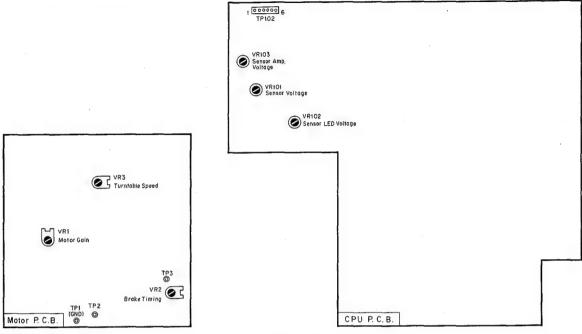


Fig. 6.1

- 6.2. Sensor LED Voltage Adjustment
- Connect a DC voltmeter between pins 1 (GND) and 2 of the (1) test terminal TP102 on the CPU P.C.B. Ass'y.
- Adjust VR102 on the CPU P.C.B. Ass'y to obtain 0 ±50 mV on the DC voltmeter.
- 6.3. Sensor Voltage Adjustment
- (1) Place the Stylus Positioning Disc (0D09022B) on the turntable,
- Press the Nominal Center Reset Button (Center Spindle).
- Turn the power ON. (3)
- Press the Center Search Switch and, after the Sensor Arm (4) Stylus is descended on the Disc, turn the power OFF.
- Turn the power ON again after about 15 seconds.

 Connect a DC voltmeter between pins 1 (GND) and 3 of (6)

- TP102.
- Remove the Rubber Cap.
- Place the Sensor Arm Stylus in the outmost groove (R60) on the Disc by hand.
- (9) With combining the adjustments of turning the VR101 on the CPU P.C.B. Ass'y and turning the eccentric screw with a screwdriver, obtain 0.5 V reading on the DC voltmeter.

 Note: Adjustment of the eccentric screw must be made with the Sensor Arm placed on the Arm Rest.
- (10) Move the Sensor Arm Stylus to the inmost groove (R45) on
- the Disc by hand. Perform the same adjustment as in (9) to obtain 1.333 V on the DC voltmeter. (11)
- Repeat above steps (8) to (11) a few times.
- Return the Sensor Arm Stylus to the Arm Rest.

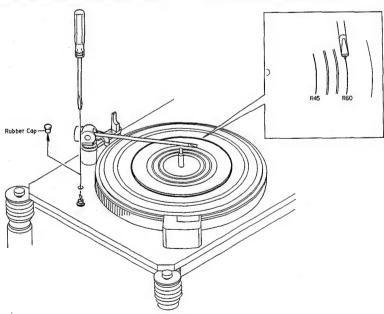


Fig. 6.2

6.4. Sensor Amp. Voltage Adjustment

Note: Perform this adjustment after "Sensor Voltage Adjustment" in item 6.3 is completed.

Repeat (1) to (5) in item 6.3.

- Connect a DC voltmeter between pins 1 (GND) and 4 of (2) TP102.
- (3) Put the Sensor Arm Stylus in the outmost groove (B60) on the Disc.
- Adjust VR103 on the CPU P.C.B. Ass'y to obtain 2.45 ±0.01 V on the DC voltmeter. (4)
- (5) Return the Sensor Arm Stylus to the Arm Rest.

6.5. Motor Gain Adjustment

- (1) Connect a wide band wow meter between TP1 (GND) and TP2 on the Motor P.C.B. Ass'y.
- Place the Center Search Platter, Turntable Mat and Disc Stabilizer on the Main Platter and then press the Nominal Center Reset Button (Center Spindle).
- Press the Disc Size Selector Switch 30/25.
- Move the Tonearm towards the center of the platter to turn the turntable.

(5) Adjust VR1 on the Motor P.C.B. Ass'y to obtain minimum reading on the wow meter.

6.6. Speed Adjustment

- (1) Press the Quartz Lock Switch to turn OFF the Quartz Lock.
- (2) Set the Pitch Control Knob to its mechanical center position.
- Turn the power ON. (3)
- Move the Tonearm towards the center of the platter to turn (4) the turntable.
- (5) Adjust VR3 on the Motor P.C.B. Ass'y so that dark and light stripes around the Main Platter rest while observing stroboscope.

6.7. Brake Timing Adjustment

- (1) Connect a DC voltmeter between TP1 (GND) and TP3 on the
- Motor P.C.B. Ass'y. Adjust VR2 on the Motor P.C.B. Ass'y to obtain $4\sqrt{\pm0.2}$ V on the DC voltmeter.

MECHANISM ASS'Y AND PARTS LIST

7.1. Synthesis

Schematic Ref. No.	Part No.	Description	Qty	Schematic Ref. No.	Part No.	Description	Q'ty
		Synthesis		30	0C80288A	Insulator Case B	4
		Serial No.: V10201001 -		31	CA80115A	Rubber Insulator Ass'y	
		, , , , , , , , , , , , , , , , , , , ,		32	0C80365A	Lock Screw	4 5
01	CA80030A	Dust Cover Ass'y	1 1	33	0C80303A	Cord Stopper	1
02	CA80116A		2	34	0C80438A	Bottom Cover B	ī
03	0C80304A		9	35	0C80448A	Label	ī
04	0C80073A	Disc Stabilizer	2	36	0C80437A	Bottom Cover A	Ιî
05	0C80264A	Turntable Mat (U.S.A.)	i	37	0C80431A	Label	i
บอ		Turntable Mat (except for U.S.A.)	i	38	0C80449A	Audio Cable	i
	0C80263A			38 39			1
06	CA80109A		1	39	0C80300A	Power Coard (U.S.A., Canada &	L
07	CA80262A		1			Others)	
08	CA80166A		1		0C80298A	Power Coard (UK)	1
09	CA80163A		4		0C80302A	Power Coard (Australia)	1
10	0C80433A	Top Board Height Adjustment	4		0C80301A	Power Coard (220V Class 2)	
		Screw			0C80299A	Power Coard (Japan)	1
11	CA80132A		4	-	0C80570A	Fuse 2A 250V (U.S.A., Canada &	2
12	0C80446A	Vibration Isolating Rubber B	1			Others)	1
13	0C80447A	Vibration Isolating Rubber C	1		0C80569A	Fuse 2A 125V (Japan)	2
14	0C80445A	Vibration Isolating Rubber A	1 1	_	0B08588A	Fuse 1.6AT (UK, Australia &	2
15	0C80364A	Punched Metal	1 1			220V Class 2)	1
16	CA80165A	Control Switch Ass'y	1	_	0C80572A	Fuse Holder (U.S.A., Canada,	4
17	0C80297A	Motor Cover	1			Others & Japan)	
18	CA80136A	Fuse P.C.B. Ass'y	1	_	0C80571A	Fuse Holder (UK, Australia, &	4
19	0C80434A	P.C.B. Spacer	1			220V Class 2)	
20	0C80450A	Insulator	1	_	0C80573A	Voltage Selector (Others)	1
21	0C80328A	UL Tube \$\phi_3.3x60\$	1	L01	0C80469A	M3x4 ⊕ Binding	6
22	0C80468A	Bushing B	2	L02	0C80470A	M3x20 ⊕ Binding Washer-faced	8
23	0C80295A	Rubber Fitting	2	LO3	0E00132A	CS Ring 4mm	4
24	0C80291A	Power Transformer	1	L04	0C80453A	Plastic Washer 5.2x9x0.5	4
27	000020111	(U.S.A. & Canada)	-	L05	0E00181A	E-Ring 3mm	4
	0C80294A	Power Transformer	1	L06	0E00921A	BT 3x8 ⊕ Binding	14
	OCOCESTA	(UK & Australia)	-	100	OLOGOLIA	(Black Chromate)	
	0C80293A	Power Transformer	1	L07	0C80454A	Fiber Washer 3.2x6x0.5	14
	0000233A	(220V Class 2)	-	L08	0C80452A	M3.1x13 @Pan (Wood Screw)	11
	0C80292A	Power Transformer (Others)	1	L09	0C80327A	Wire Clamper	1
	0C80292A	Power Transformer (Others)	i	L10	0C80471A	M4x45 ⊕ Pan	2
	0000290A			L11	0C80471A		2
95	00000004	(Japan)	2	L11 L12		Washer 4.2x20x0.5 M3x30 ⊕ Pan	12
25	0C80296A	Power Transformer Holder			0C80473A		12
26	0C80436A	Bushing A	2	L13	0E00581A	Spring Washer 3mm	12
27	0C80286A	Bottom Board	1	L14	0E00030A	Washer 3x8x0.5	12
28	0C80289A	Spring Insulator Receiver	4	L15	0E00507A	Nut Hex. M3 (Chromate)	
29	0C80287A	Insulator Case A	4	L16	0C80451A	Washer 6.5x13x1	5

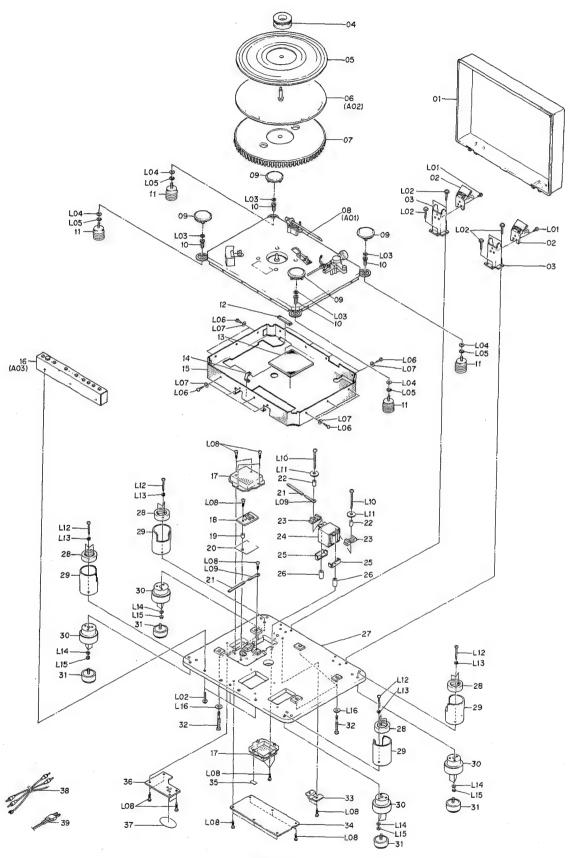
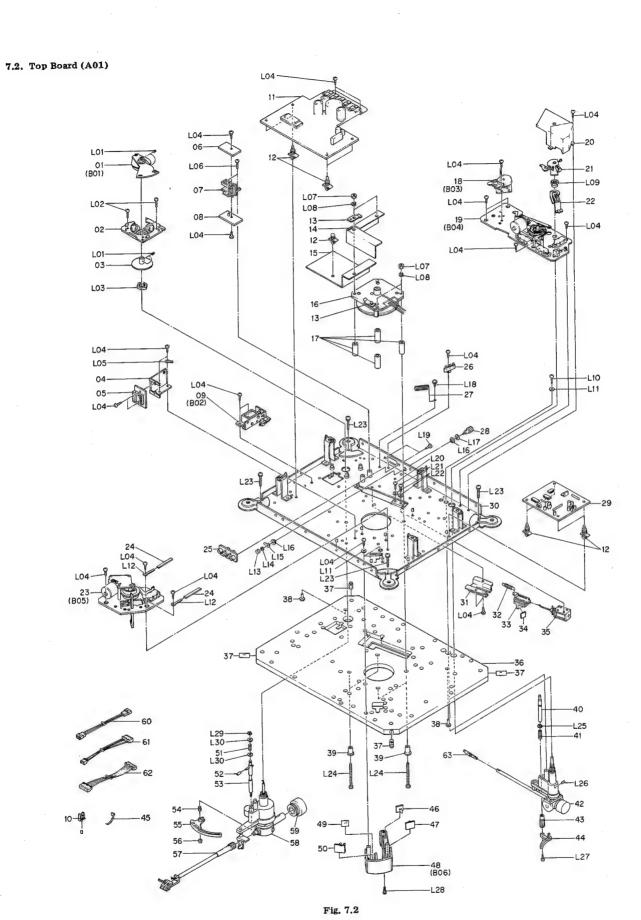


Fig. 7.1



Schematic Ref. No.	Part No.	Description	Qty	Schematic Ref. No.
A01	CA80166A	Top Board Ass'y Serial No.: V10201001 -	1	L21 L22 L23
01	CA80126A	Arm Sensor Ass'y	1	L24
02	CA80125A	Drive Coil Ass'y	1	L25
03	CA80124A	Sensor Plate Ass'y	1	L26
04	0C80362A	Metal Angle	1 1	L27
05 06	CA80138A CA80135A	Connector P.C.B. Ass'y Photo Detector P.C.B. Ass'y	1	L28
07	0C80355A	Sensor Holder	1	L29
08	CA80134A	Sensor LED P.C.B. Ass'y	1	L30
09	CA80127A	Arm Elevation Solenoid Ass'y	7	A02
10 11	0C80309A CA80133A	Wire Clamper CPU P.C.B. Ass'y	il	A02
12	0C80308A	P.C.B. Supporter	11	
13	0C80444A	Leaf Spring	2	01
14	0C80442A	Shield Plate A	1	02
15	0C80443A	Shield Plate B Main DD Motor Ass'y	1 1	03 04
16 17	CA80179A 0C80313A	Spacer	4	05
18	CA80100A	Sensor Arm Positioner Ass'y	1	LO1
19	CA80095A	Sensor Arm Mechanism Ass'y	1	L02
20	0C80363A	Light Shielding Cover	1 1	ro3
$\begin{array}{c} 21 \\ 22 \end{array}$	CA80121A CA80120A	Sensor Shutter Ass'y LED & Photo Detector Ass'y	il	
23	CA80090A	Center Search Rod Mechanism Ass'y	1	
24	0C80328A	UL Tube ϕ 3.3x60	2	
25	0C80439A	2P Pin Jack	1	
26 27	0C80441A 0C80356A	Lug Terminal Wire Clamper	i	
28	0C80440A	Earth Terminal	î	
29	CA80084A	Motor P.C.B. Ass'y	1	7.3. Cent
30	CA80087A	Steel Chassis Ass'y	1	
31	0C80305A	Brake Plate	1	
32 33	0C80307A 0C80306A	Coil Spring for Brake Brake Shoe	1	
34	0C80432A	Brake Pad	ĩ	
35	CA80088A	Brake Solenoid Ass'y	1	
36	0C80310A	Top Board	1 4	
37 38	0C80311A 0C80435A	Nut Bar Rubber Cap	2	
39	0C80312A	Bushing	4	
40	0C80331A	Lifter Rod	1	
41	0C80332A	Coil Spring for Lifter Sensor Arm Ass'y	1	
42 43	CA80119A 0C80330A	Lifter Base	î	
44	0C80333A	Sensor Arm Lifter	1	
45 46	0B08515A CA80139A	Insu-Lock Pitch Control LED P.C.B. Ass'y	15 1	/
47	CA80140A	Pitch Control Sensor P.C.B. Ass'y	1	/
48	CA80162A	Center Search Rod Housing Ass'y	1	1 / /
49 50	0C80316A CA80141A	Cover Strobo P.C.B. Ass'y	1	{ /
51	0C80345A	Elevator Spring A	ī	
52	0C80431A	Collar	1	1
53	CA80123A	Elevator Shaft	1	
54 55	0C80346A 0C80347A	Elevator Spring B Elevator	i	
56	0C80348A	Elevator Nut	î	
57	0H04397A	Tonearm Pipe	1	l
58	CA80178A	Tonearm Hinge Ass'y	1	
59 60	0C80479A 0C80582A	Tonearm Counterweight 2P Power Cord (Canada)	1 1	l
80	0C80582A	2P Power Cord (except for Canada)	1	
61	0C80457A	6P Connector Cord	1	1
62	0C80456A	7P Connector Cord	1	
63 LO1	0C80579A 0E03005A	Sensor Stylus M3x5 Hex, Socket Head	1 4	
LOI	0C80476A	M3x10 ⊕ Pan (Plastic)	3	
L03	_	Nut included in Tonearm Hinge Ass'y	(1)	
L04	0E00846A	BT 3x8 ⊕ Pan	27	
L05 L06	0E00037A 0E00659A	Earth Lug B-5 M3x10 ⊕ Pan	2	
LO7	0C80455A	Flange Hex. Nut M5	4	1
LO8	0E00819A	Spring Washer 5mm	4	
L09	OF009214	Nut included in Sensor Arm Ass'y	(1)	1
L10 L11	0E00831A 0E00178A	BT 3x10 ⊕Pan Washer 3.3x8x0.5	4	1
L12	0C80327A	Wire Clamper	1	
L13	_	Nut	(1)	1
L14 L15	_	Washer Spring	(1)	1
L16	-	Lug Collar	(2)	1
L17		Washer	(1)	1
L18	0C80458A	BT 3x8 ⊕ Pan Washer-faced	1	1
L19	0E00594A	BT 3x8 Binding (Black Chromate)	2	
L20	0E00509A		1	
	1 02000011	1		_

7.3. Center Search Platter Ass'y (A02)

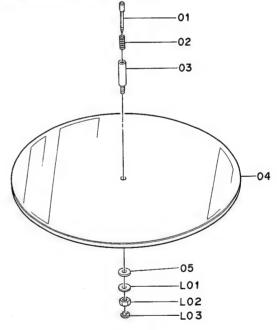
Part No.

0C80461A 0C80460A 0C80459A 0C80478A 0E00181A

0E00818A 0C80452A 0E00222A 0E03001A

CA80109A

CA80110A 0C80260A 0C80259A 0C80256A 0C80261A 0C80474A 0C80475A 0E00222A



Qty

1 1 1

1

111111111

Description

M3.5x6 @Pan Washer-faced
Washer 3.2x8x1
M4x16 @Pan
M5x65 @Pan
E-Ring 3mm
Set Screw included in Sensor Arm
Ass'y
M3x8 @ Binding
M3.1x13 @Pan (Wood Screw)
E-Ring 2mm
Washer 2mm (Nickel)

Center Search Platter Ass'y Serial No.: V10201001 -

Shaft Ass'y
Spring
Stud
Center Search Platter
Rubber Washer
Fiber Washer
Nut Hex. M5 (threaded CCW)
E-Ring 2mm

Fig. 7.3

7.4. Control Switch Ass'y (A03)

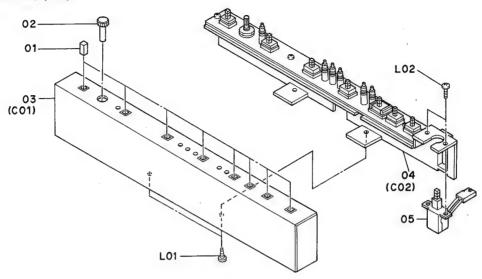


Fig. 7.4

7.5. Arm Sensor Ass'y (B01)

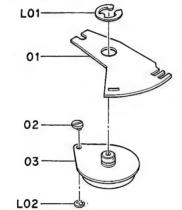


Fig. 7.5

7.6. Arm Elevation Solenoid Ass'y (B02)

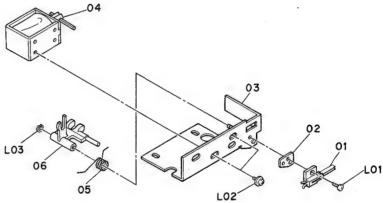
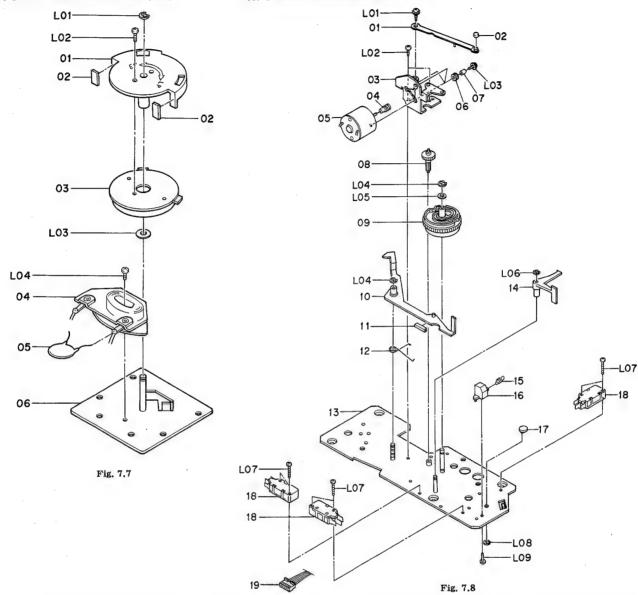


Fig. 7.6

Schematic Ref. No.	Part No.	Description	Qty	Schematic Ref. No.	Part No.	Description	Q't3
A03	CA80165A	Control Switch Ass'y Serial No.: V10201001 -	1	B02	CA80127A	Arm Elevation Solenoid Ass'y Serial No.: V10201001 -	. 1
01 02 03 04 05 L01 L02	0C80284A 0C80285A CA80111A CA80085A CA80112A 0E00846A 0E00589A		8 1 1 1 2 2	01 02 03 04 05 06 L01	CA80130A 0C80354A CA80128A CA80129A 0C80352A 0C80353A 0E00219A	Leaf Switch Spacer Angle Ass'y Solenoid Ass'y Coil Spring Lever M2.6x5 # Pan	1 1 1 1 1 1 1
B01	CA80126A	Arm Sensor Ass'y Serial No.: V10201001 -	1	L02 L03	0E00618A 0E00222A	M3x4 ⊕ Pan Washer-faced E-Ring 2mm	1 2 1
01 02 03 L01 L02	0C80351A 0C80350A CA80144A 0E03108A 0E03101A	Arm Sensor Eccentric Pin A Rotor Magnet Ass'y E-Ring 10mm E-Ring 3mm	1 1 1 1				

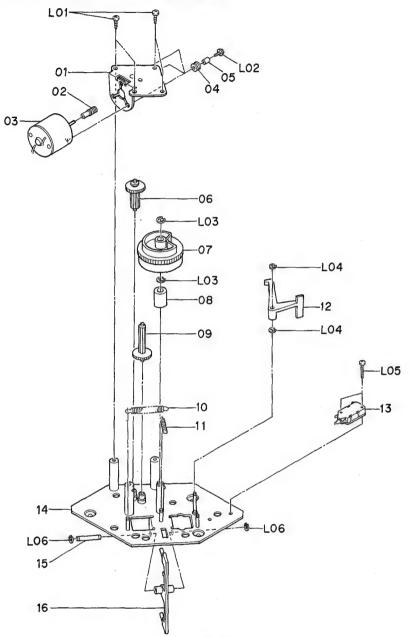
7.7. Sensor Arm Positioner Ass'y (B03)

7.8. Sensor Arm Mechanism Ass'y (B04)



Schematic Ref. No.	Part No.	Description	Qty	Schematic Ref. No.	Part No.	Description	Qt
В03	CA80100A	Sensor Arm Positioner Ass'y	1	07	0C80319A	Collar A	3
		Serial No.: V10201001 -		08	0C80321A	Spur Gear A	1
				09	0C80320A	Main Gear	1
01	0C80340A	Selector Cam	1	10	CA80097A	Disc Size Selector Arm Ass'y	1
02	0C80342A	Cushion	2	11	0C80426A	Arm Cover	1
03	CA80117A	Magnet Ass'y	1	12	0C80334A	Spring A	1
04	CA80118A	Spool Ass'y	1	13	CA80096A	Sensor Mechanism Chassis Ass'y	1
05	0B01356A	Ceramic Capacitor 0.1µF	1	14	0C80427A	Switch Arm B	1
06	CA80101A	Positioner Chassis Ass'y	1	15	0C80343A	Spring C	1
L01	0E00222A	E-Ring 2mm	1	16	0C80338A	Guide	1
L02	0E00217A	M2x6 ⊕Pan	1	17	0C80339A	Eccentric Pin B	1
L03	0C80341A	Mylar Washer 3.1x6x0.1	1	18	0C80576A	Micro Switch	3
L04	0E00226A	M2.6x4 ⊕ Pan	1	19	0C80583A	5P Connector Cord	1
				L01	0C80464A	BT 3x8 ⊕Pan	1
B04	CA80095A	Sensor Arm Mechanism Ass'y	1 1	L02	0E00862A	BT 3x6 ⊕ Pan	2
		Serial No.: V10201001 -		L03	0C80465A	M2.6x6 ⊕ Pan Washer-faced	8
				L04	0E00043A	E-Ring 3.2mm	2
01	CA80098A	Arm	1	L05	0C80467A	Washer 5.2x10x0.2	1
02	0C80337A	Friction Rubber	1	L06	0E00222A	E-Ring 2mm	1
03	0C80336A	Gear Bracket	1	L07	0C80466A	M2.6x14 ⊕ Pan	1 6
04	0C80322A	Worm Gear	1	L08	0E03101A	E-Ring 3mm	1
05	0C80282A	Sensor Arm Motor	1	L09	0E00846A	BT3x8 ⊕ Pan	3
06	0C80318A	Rubber Cushion	3				1

7.9. Center Search Rod Mechanism Ass'y (B05)



7.10. Center Search Rod Housing Ass'y (B06)

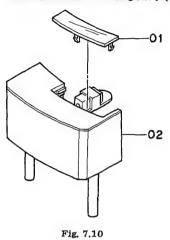


Fig. 7.9

Schematic Ref. No.	Part No.	Description	Qty	Schematic Ref. No.	Part No.	Description	Qty
B05	CA80090A	Center Search Rod Mechanism	1	13	0C80576A	Micro Switch	1
		Ass'y	-	14	CA80091A	Mechanism Chassis Ass'y	1
	}	Serial No.: V10201001 -		15	0C80325A	Arm Shaft	1
			1 1	16	CA80093A	Arm Ass'y	1
01	CA80092A	Motor Holder Ass'y	1 1	LO1	0E00846A	BT 3x8 ⊕Pan	4
02	0C80322A	Worm Gear	1 1	LO2	0C80465A	M2.6x6 ⊕ Pan Washer-faced	3
03	0C80317A	Center Search Rod Activation	1 1	LO3	0E00134A	E-Ring 4mm	2
		Motor		L04	0E00222A	E-Ring 2mm	2
04	0C80318A	Rubber Cushion	3	L05	0C80466A	M2.6x14 ⊕ Pan	2
05	0C80319A	Collar A	3	L06	0E00181A	E-Ring 3mm	2
06	0C80423A	Spur Gear B	1 1				 -
07	0C80335A	Control Cam	1 1	B06	CA80162A	Center Search Rod Housing Ass'y	1
08	0C80425A	Collar B	ī			Serial No.: V10201001 -	1 -
09	0C80323A	Pinion Gear	1 i			2	
10	0C80424A	Spring A	1 î	01	0C80315A	Window	1
11	0C80326A	Spring B	ī	02	0C80314A	Center Search Rod Housing	ī
12	0C80324A	Switch Arm A	ī			The state of the s	-

7.11. Control Panel Ass'y (C01)

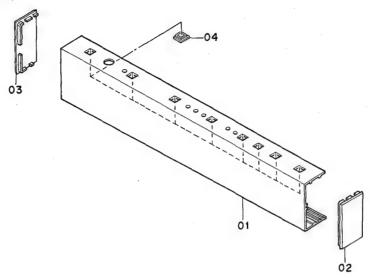


Fig. 7.11

7.12. Control Switch P.C.B. Ass'y (C02)

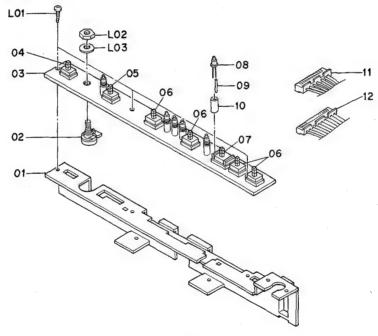


Fig. 7.12

Schematic Ref. No.	Part No.	Description	Q'ty	Schematic Ref. No.	Part No.	Description	Q'ts
C01	CA80111A	Control Panel Ass'y Serial No.: V10201001 -	1	03 04	0C80241A 0C80273A	Control Switch P.C.B. Push Switch (Speed)	1 1
01 02	0C80267A 0C80268A	Control Panel Side Panel R	1 1	05 06 07	0C80275A 0C80274A 0C80276A	Push Switch (Quartz Lock) Push Switch Push Switch (Disc Size)	4
03 04	0C80269A 0C80270A	Side Panel L Push Switch Escutcheon	1 8	08 09	0C80279A 0C80280A	LED UL Tube ϕ_{1x} 11	6
C02	CA80085A	Control Switch P.C.B. Ass'y Serial No.: V10201001	1	10 11 12	0C80281A 0C80277A 0C80278A	UL Tube ϕ 3.3x11 11P Connector 10P Connector	6 1 1
01 02	0C80271A 0C80272A	P.C.B. Holder Volume 5K B	1	L01 L02 L03	0E00864A	BT 3x8 ⊕Pan Nut for Volume Washer for Volume	3 (1) (1)

MOUNTING DIAGRAMS AND PARTS LIST 8.

Notes: 1. Mounting diagram shows a dip side view of the printed circuit board.

- 2. Diode is 1SS53, 1S1555, or 1SS176 unless otherwise specified.
- 3. Following transistors are interchangeable with each other.
 - a. 2SA733, 2SA608SP, 2SA1048, 2SA1175
 - b. 2SC945, 2SC536SP, 2SC2458, 2SC2785
- 4. Abbreviation for part name:
 - TR Transistor, SiD Silicon Diode, GD Germanium Diode, ZD Zener Diode
 - RK Carbon Resistor, RM Metal Film Resistor, RF Fail Safe Type Resistor, RC Cement Resistor,
 - RW Wire Wound Resistor
 - CE-Electrolytic Capacitor, CM-Mylar Capacitor, CC-Ceramic Capacitor, CP-PP Capacitor, CT-Tantalum Capacitor, CM-Film Capacitor, C-Mica Capacitor

8.1. Return Sensor P.C.B. Ass'y

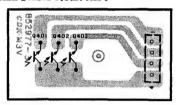


Fig. 8.1

8.2. Strobo P.C.B. Ass'y

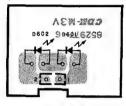


Fig. 8.2

8.3. Pitch Control LED P.C.B. Ass'y



Fig. 8.3

8.4. Return Signal LED P.C.B. Ass'y

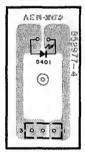


Fig. 8.4

8.5. Connector P.C.B. Ass'y

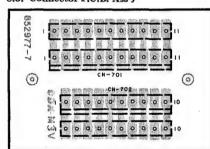


Fig. 8.5

8.6. Fuse P.C.B. Ass'y

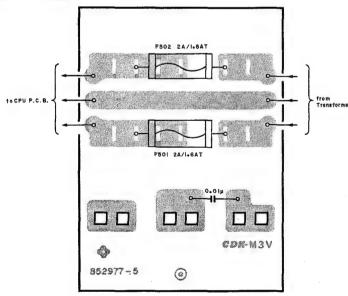


Fig. 8.6

Schematic Ref. No.	Part No.	Description
	CA80134A	Return Sensor P.C.B. Ass'y
Q401,402 403	0C80244A 0C80556A	Return Sensor P.C.B. Photo TR PN120S
400	0C80484A	Connector (1)
	CA80141A	Strobo P.C.B. Ass'y
D601,602	0C80247A 0C80558A	Strobo P.C.B. Strobo LED
	CA80139A	Pitch Control LED P.C.B. Ass'y
1	0C80249A	Pitch Control LED
D801	0C80559A	P.C.B. Pitch Control LED
	CA80135A	Return Signal LED P.C.B. Ass'y
	0C80245A	Return Signal LED P.C.B.
D401	0C80557A	Return Signal LED
	CA80138A	Connector P.C.B. Ass'y
CN701 CN702	0C80248A 0C80555A 0C80554A 0C80486A 0C80485A	Connector P.C.B. 11P-LP Connector 10P-LP Connector Connector 72V Connector 71V
	CA80136A	Fuse P.C.B. Ass'y
	0C80246A 0C80564A 0C80565A 0C80566A	Fuse P.C.B. CM 0.01 μ (1) Terminal Pin (6) Connector F1 (1) (Fuses F501 and F502 are listed on synthesis mechanism parts list.)

8.7. Pitch Control Sensor P.C.B. Ass'y

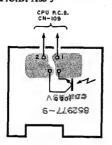


Fig. 8.7

8.8. Motor P.C.B. Ass'y

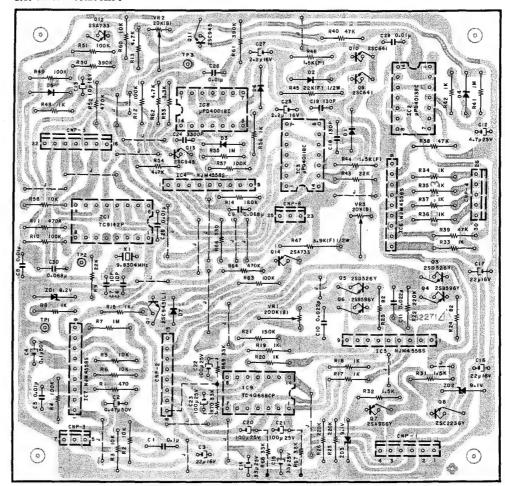
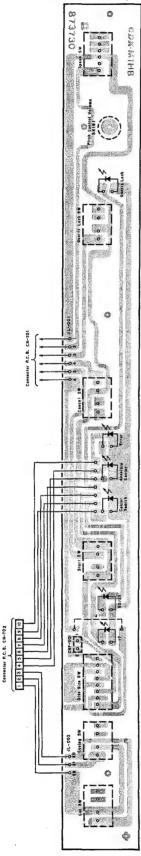


Fig. 8.8

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Descrip	ption	Schematic Ref. No.	Part No.	Description
	CA80140A 0C80250A	Pitch Control Sensor P.C.B. Ass'y Pitch Control Sensor	R1 R2,3 5,6 58,60	0B05576A 0B01888A	RK 470 RK 10K	1/4W J 1/4W J	R53 R66 R67,68 69,70	0B01681A 0B05577A 0B05509A	RK 3.3K 1/4W J RK 330 1/4W J RK 33K 1/4W J
Q901	0C80556A CA80084A	P.C.B. Photo TR PN120S	R4,10 12,49 51,57	0B01889A	RK 100K	1/4W J	C1 C2 C3,16	0B00093A 0C80531A 0C80527A	CM 0.1μ 50V CE 0.47μ 50V CE 22μ 16V
	0C80252A	Motor P.C.B. Ass'y Motor P.C.B.	63 R7,41 55	0B05776A	RK 1M	1/4W J	17 C4 C5,26	0C80532A 0B09856A	CE 0.1μ 50V CM 0.01μ 50V J
IC1 IC2 IC3	0B06357A 0B06358A 0B06178A	IC TC9142P IC μPD4013BC IC μPD4011BC	R8,15 17-20 33-37	0B01857A	RK 1K	1/4W J (15)	C6,7 C8,28 29	0B09277A 0B09290A	CC 10P 50V D CC 0.01 μ 50V Z
IC4,5 6,7 IC8	0B11050A 0B06143A	IC NJM4558S	42,48 56 R9,43	0B05615A	RK 22K	1/4W J	C9,30 C10,11 C12	0B05586A 0B09860A 0C80528A	CM 0.068μ 50V K CM 0.022μ 50V J CE 4.7μ 25V
IC9 X1 ZD1	0B06169A 0C80521A 0B06298A	IC TC4066BP Xtal 9.8304MHz ZD 8.2V RD8.2EB3	R11,52 64	0B01684A		1/4W J	C13 C14,15	0C80526A 0C80529A	CE 10µ 16V CE 33µ 25V
ZD2,3 D1-7	0C80508A 0B06181A	ZD 9.1V RD9.1EB1 SiD 1SS53	R13,54 62 R14	0B01846A 0B05640A	RK 180K	1/4W J 1/4W J	C18,19 C20,21 22,23	0C80523A 0C80530A	CC 130P 50V CE 100µ 25V
Q1,11 13 Q3,5	0B01872A 0C80502A	TR 2SC945L (P,Q) TR 2SD526Y	R21 R22,25 26	0B05626A 0B05625A		1/4W J 1/4W J	C24 C25,27 CNP1	0B09850A 0C80525A 0C80551A	CM 3300P 50V J CE 2.2µ 16V 6P-LP Connector
Q4,6 Q7	0C80499A 0C80498A	TR 2SB596Y TR 2SA966Y	R23,24 R31,32	0B05631A 0B05698A	RK 82 RK 1.5K	1/4W J 1/4W J	CNP2 CNP3,6	0C80553A 0C80548A	8P-LP Connector 3P-LP Connector
Q8 Q9,10 Q12,14	0C80500A 0C80501A 0B06013A	TR 2SC2236Y TR 2SC641K TR 2SA733 (P.Q)	R38,39 40 R44,46	0B05641A 0B22247A	RK 47K	1/4W J 1/4W F	CNP4 CNP5 TP1,2,3	0C80550A 0C80552A 0C80545A	5P-LP Connector 7P-LP Connector Test Pin 1
VR1 VR2,3	0C80517A 0C80518A	Semi-fixed VR 200K Semi-fixed VR 20K	R45 R47 R50,61	0C80513A 0C80512A 0B05676A	RM 22K RM 3.9K	1/2W F 1/2W F 1/2W F 1/4W J	1. 1,2,0	000040A	1 CSF I III I

8.9. Control Switch P.C.B. Ass'y



Tild or	0	0

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
	CA80085A	Control Switch P.C.B. Ass'y	113 CN101 CN103	0C80551A 0C80550A	6P-LP Connector 5P-LP Connector
	0C80241A	Control Switch P.C.B.	CN104,106	0C80547A	2P-LP Connector
	0C80279A 0C80272A	LED (6) Volume 5K B (1)	CN107 CN109	0C80552A 0C80549A	7P-LP Connector 4P-LP Connector
	0C80273A	Push Switch (Speed) (1)	TP101,102 TP103-106	0C80560A 0C80546A	5P Post Test Pin 2
	0C80275A	Push Switch (Quartz Lock) (1)		- Arm. Con	trol —
	0C80276A	Push Switch (Disc Size) (1)	IC201	0C80574A 0B06178A	IC μPD4081C IC μPD4011BC
	0C80274A 0C80277A 0C80278A	Push Switch (4) 11P Connector (1) 10P Connector (1)	IC202,204 IC203 IC205	0C80497A 0B06124B	IC µPD4023BC
	0C80271A 0E00864A	P.C.B. Holder (1) BT 3x8 Pan (3)	Q201,202 204,206	0B01872A	TR 2SC945L (P,Q)
	0C80280A 0C80281A	UL Tube ϕ 1x11 (6) UL Tube ϕ 3.3x11	Q203 Q205	0B06013A 0C80503A	TR 2SA733 (P,Q) TR 2SD677 (C,D)
		(6)	Q207 D201-205	0B06316A 0B06181A	TR 2SD882 (P,Q) SiD 1SS53
	CA80133A	CPU P.C.B. Ass'y	D206 R201	0C80506A 0B05578A	SiD F14C RK 180 1/4W J
TC101 109	- Center Sea 0B06124B	IC NJM4558D	R202,203 204,211	0B01889A	RK 100K 1/4W J
IC101,102 106 IC103	0B06124B	IC TC4066BP	R205,206 212,213 217,218	0B05615A	RK 22K 1/4W J
C104 C105	0B06348A 0C80494A	IC μPD7001C IC μPD7507C	217,218 229,231 R207,208	0B01887A	RK 5.6K 1/4W J
C107,109 C108	0C80496A 0C80495A	IC µPA2004C IC TC4049UPB	225,226 227,228	OBOISOIA	ILL DOOR 1/4W
Q101,106 108	0B06303A	TR 2SB772 (P,Q)	R209,219 220	0B01888A	RK 10K 1/4W J
Q102 Q103	0B06299A 0C80504A	TR 2SC2878 TR 2SK240GR	R210 R214,216	0B01854A 0B01684A	RK 39K 1/4W J RK 470K 1/4W J
2104 2105,107 ZD101	0B06013A 0B06316A 0C80508A	TR 2SA733 (P,Q) TR 2SD882 (P,Q) ZD 9.1V RD9.1EB1	R215 R221,222	0B05675A 0B01857A	RK 3.9K 1/4W J RK 1K 1/4W J
ZD102,103 D101-107	0B06230A 0B06181A	ZD 5.1V RD5.1EB2 SiD 1SS53	R223,224 R230 R232	0B05641A 0C80516A 0C80510A	RK 47K 1/4W J RC 330 5W RK 270 1/2W
VR101,103 VR102	0C80519A 0C80520A	Semi-fixed VR 100K Semi-fixed VR 200K	C201,202 203,206	0B09290A	CC 0.01µ 50V Z
R101,104 120,121	0B01857A	RK 1K 1/4W J	207,212 C204,211	0C80528A	CE 4.7μ 25V
134,138 139,140			C205 C208	0B05796A 0C80538A	CM 0.047μ 50V J CE 10μ 25V
141,142 143,156			C209 C210	0C80542A 0B01780A	CE 1000µ 50V CM 0.1µ 50V J
, 157,162 R102,116 133	0B01888A	RK 10K 1/4W J	CN201 CN202	0C80550A 0C80549A	5P-LP Connector 4P-LP Connector 3P-LP Connector
R103,144 R105,136	0B01846A 0B05625A	RK 4.7K 1/4W J RK 220K 1/4W J	CN203,204	OC80548A — DC Supply	
R106 R107	0C80509A 0B01679A	RM 330 2W F RK 100 1/4W J	IC301	0C80561A	IC NJM78M05A
R108 R109	0B05614A 0B09557A	RK 1.8K 1/4W J RM 13K 1/4W F	IC302 IC303	0B11013A 0C80562A	IC μPC7818H IC μPC7918H
R110 R111 R112,114	0B09929A 0B09776A	RM 10K 1/4W F RM 1.8M 1/4W F	IC304 Q301	0B06124B 0B06094A	IC NJM4558D TR 2SB536 (2) (L)
119,122 123,128	0B05615A	RK 22K 1/4W J	Q302 Q303	0B06095A 0C80498A	TR 2SD381 (2) (L) TR 2SA966Y TR 2SA733 (P,Q)
129,131 135,145			Q304 Q305 Q306	0B06013A 0C80500A 0B01872A	TR 2SA733 (P,Q) TR 2SC2236Y TR 2SC945L (P,Q)
2113 2115	0B05692A 0B05676A	RK 68K 1/4W J RK 390K 1/4W J	ZD301 D301	0B06230A 0C80507A	ZD 5.1V RD5.1EB2 Diode Bridge RB401
2117 2118	0B09446A 0B09777A	RM 33.2K 1/4W F RM 180K 1/4W F	R301,305 R302,306	0B01857A 0B01846A	RK 1K 1/4W J RK 4.7K 1/4W J
R124 R125,126	0B01889A 0B09491A	RK 100K 1/4W J RM 1K 1/4W F	R303,307 R304	0B01679A 0B01888A	RK 100 1/4W J RK 10K 1/4W J
R127,149 150,151	0B05743A	RK 27K 1/4W J	R308,309 313,314	0B09929A	RM 10K 1/4W F
152 R130 R132	0C80514A 0B05560A	R Array 22Kx5 RK 18K 1/4W J	R311,316 R312,317 R315	0B01887A 0B05627A	RK 5.6K 1/4W J RK 330K 1/4W J RM 14.5K 1/4W F
R137 R146	0B05784A 0B09305A	RK 560K 1/4W J RM 100K 1/4W F	R318 C301	0C80515A 0B05794A 0C80541A	RM 14.5K 1/4W F RK 680 1/4W J CE 6800µ 35V
R153,161 R158,159	0B01680A 0B05626A	RK 820 1/4W J RK 150K 1/4W J	C302,303 C304	0C80563A 0C80535A	CM 0.33μ 100V CE 2200μ 16V
R160 C101,107	0C80511A 0B41071A	R Array 1Kx4 CC 100P 50V J	C305 C306,307	0C80540A 0C80530A	CE 2200µ 35V CE 100µ 25V
102,103	0B04059A 0B09789A	CM 1000P 50V K CP 0.47μ 100V K	308,309 C310,311	0C80534A	CE 220μ 16V
C105,109 C106 C108	0C80536A 0C80533A	CE 1μ 25V CE 22μ 16V CC 0.1μ 25V	CN301	0C80548A	3P-LP Connector
C110,114 115	0C80522A 0C80524A	CC 0.1 μ 25V J		- Miscellane	CPU P.C.B.
2111,112	0C80534A	CE 220μ 16V		0C80243A 0C80483A	Connector (1)

8.10. CPU P.C.B. Ass'y

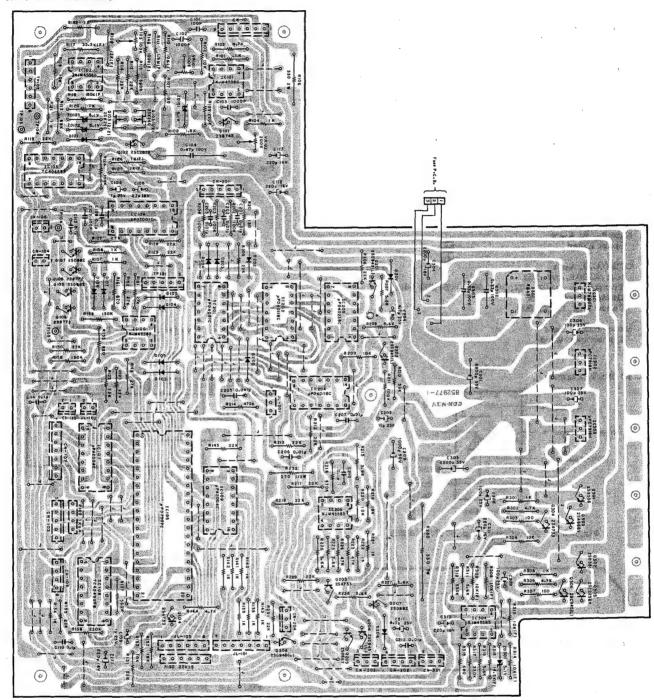


Fig. 8,10

0C80543A	Heat Sink Angle	(1)
		(1)
0E00507A	Nut Hex. M3 (Chromate)	(2)
0E00509A	M3x6 ⊕ Pan (Chromate)	(3)
0E00659A	M3x10 ⊕ Pan (Chromate)	(2)
		0E00509A M3x6 ⊕ Pan (Chromate) 0E00659A M3x10 ⊕ Pan

9. SCHEMATIC DIAGRAM

9.1. Attention to Servicemen

- (1) Caution
- (a) If a part is in need of removing (or replacing) for service, it should be remounted (or replaced with specified parts) by the same methods as before after servicing.
 (b) The appliance should be used only specified parts for pre-
- (b) The appliance should be used only specified parts for preventing a risk of fire and electric shock and maintaining the characteristics.
- (c) Before returning the repaired appliance to a customer, check to insure that the exposed part is accurately insulated from the Power Supply by measuring the leakage current or the insulation resistance between them,
- (2) Parts Replacement
 Following parts shall be replaced with the specified ones,
 Refer to the parts list,
- (a) Power Supply Circuit
 Power Cord
 Power Switch
 Power Transformer: T1
 Fuses: F501, F502
- (b) Fuse P.C.B. Ass'y
 Spark Killer
- (c) CPU P.C.B. Ass'y
 ICs: IC301, 302, 303
 Transistors: Q301, 302, 303, 305, 105-108, 205, 207
 Diode Bridge: D301
 Capacitors: C301, 305
- (d) Motor P.C.B. Ass'y Transistors: Q1-8

9.2. IC Block Diagrams

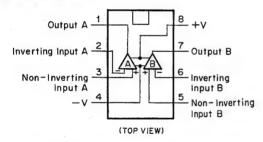


Fig. 9.2.1 Operational Amp. IC NJM4558D

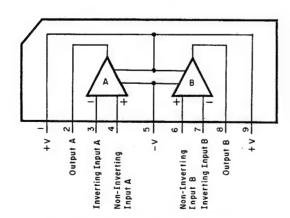


Fig. 9.2.2 Operational Amp. IC NJM4558S

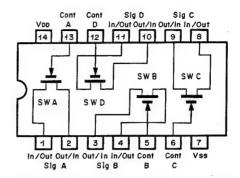


Fig. 9.2.3 Bilateral Switch C-MOS IC TC4066BP

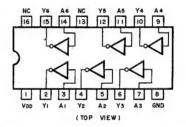


Fig. 9.2.4 Inverter C-MOS IC TC4049UPB

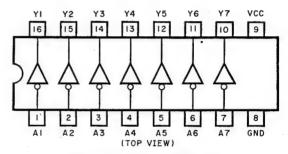


Fig. 9.2.5 Driver µPA2004C

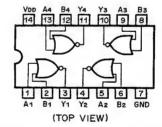


Fig. 9.2.6 NOR Gate C-MOS IC μ PD4001BC

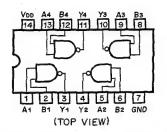


Fig. 9.2.7 NAND Gate C-MOS IC µPD4011BC

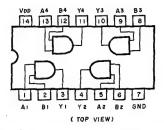


Fig. 9.2.8 AND Gate C-MOS IC µPD4081BC

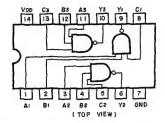


Fig. 9.2.9 NAND Gate C-MOS IC µPD4023BC

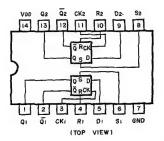


Fig. 9.2.10 D-Type Flip-Flop C-MOS IC TC4013BP

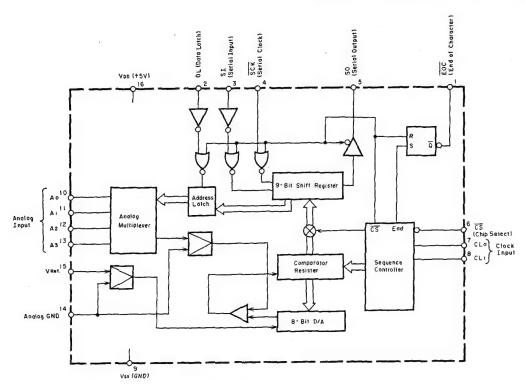


Fig. 9.2.11 C-MOS 8-Bit A/D Converter µPD7001C

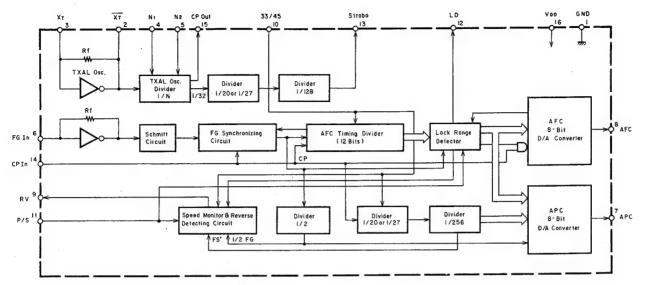
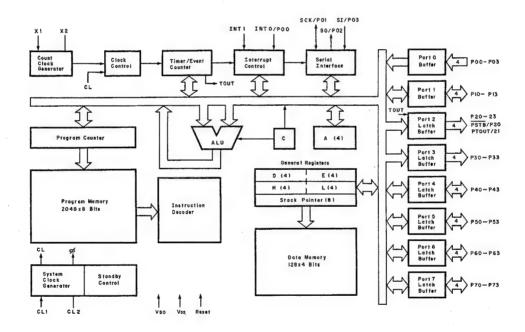


Fig. 9.2.12 C2-MOS IC Quartz PLL Motor Control TC9142P



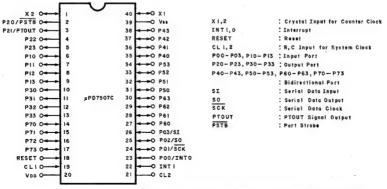
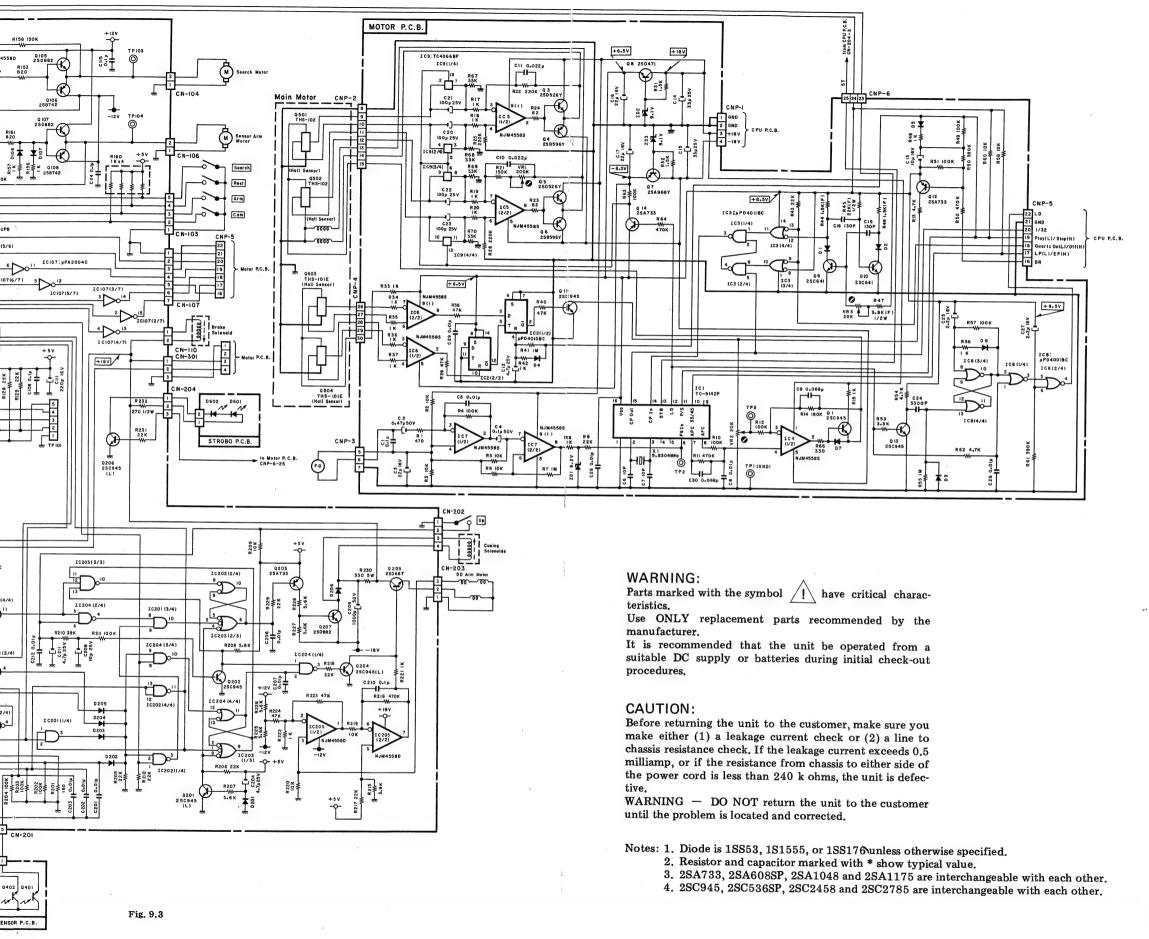
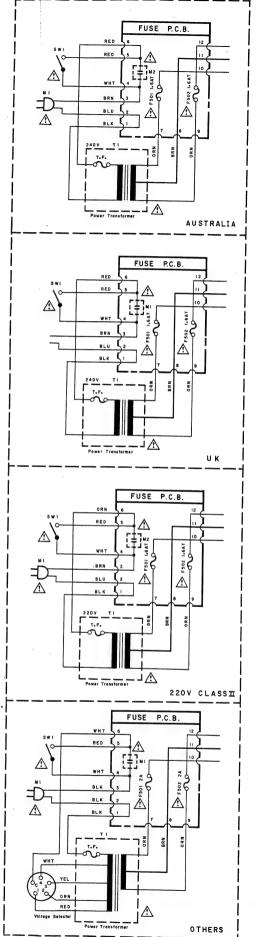
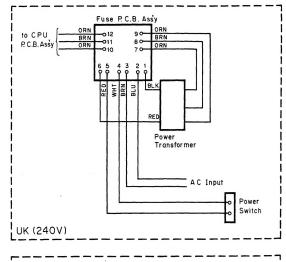


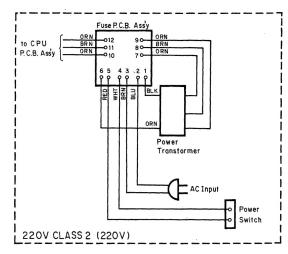
Fig. 9.2.13 MOS 4-Bit Micro-processor µPD7507C

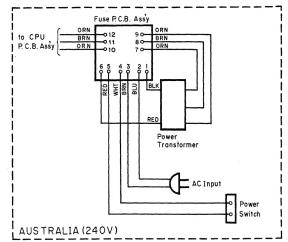


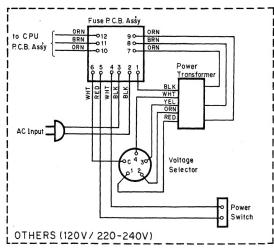


10. WIRING DIAGRAM









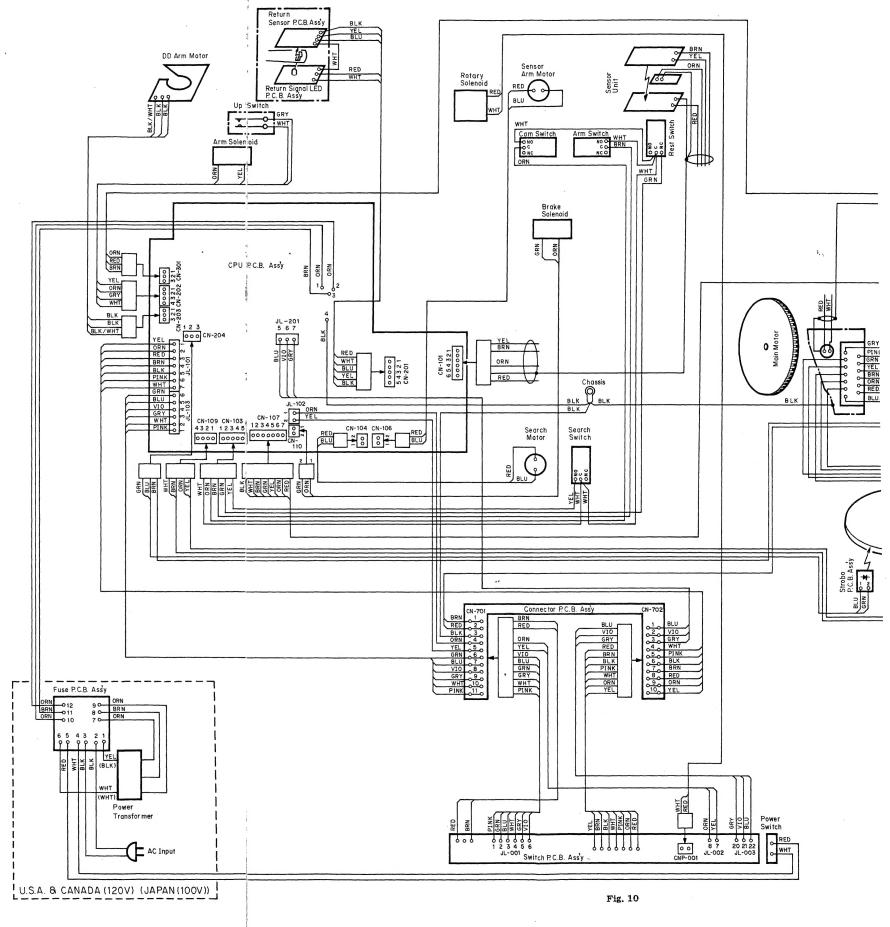
Notes: 1. Table of wire colors

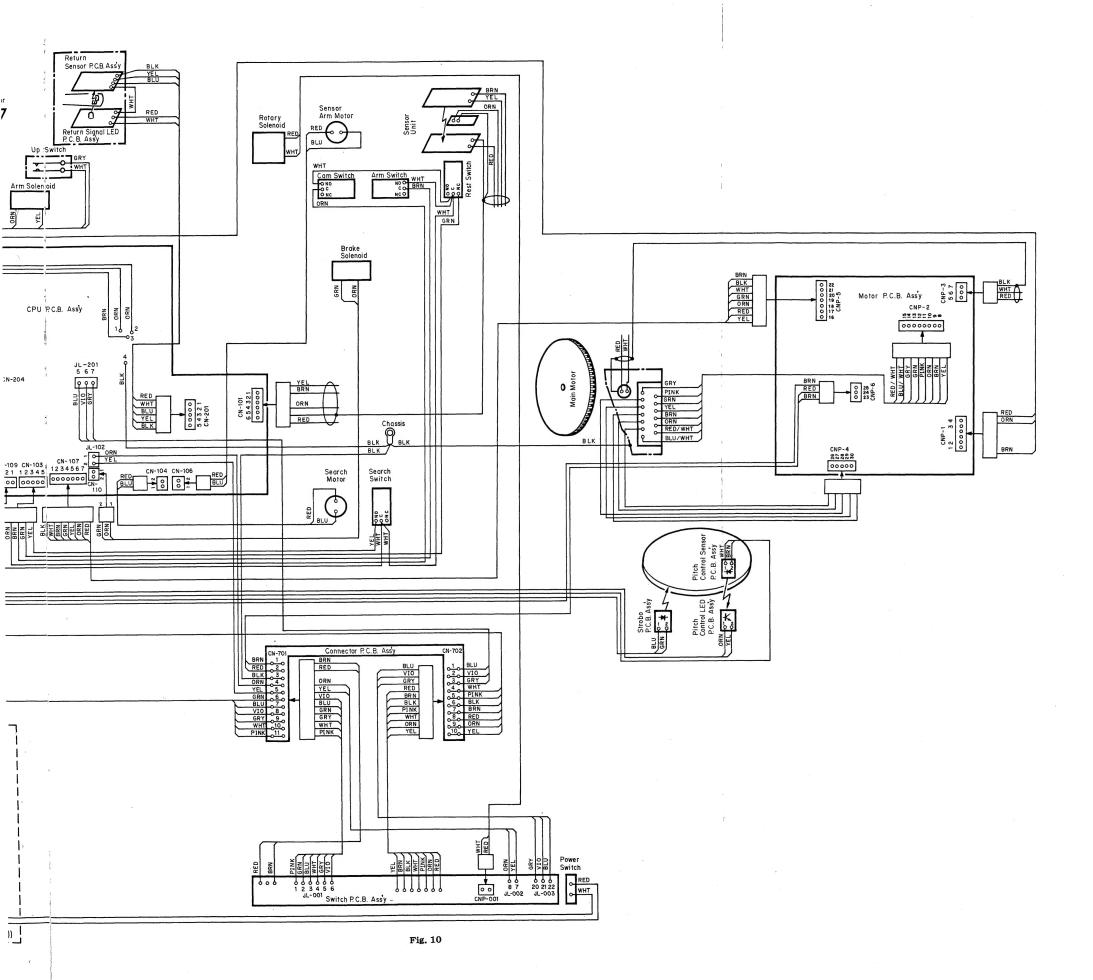
BRN — Brown RED — Red

BLU — Blue VIO — Violet GRY — Gray

ORN - Orange

YEL — Yellow WHT — White
GRN — Green BLK — Black
2. Component side view of the P.C.B. is illustrated unless otherwise specified.





11. BLOCK DIAGRAM

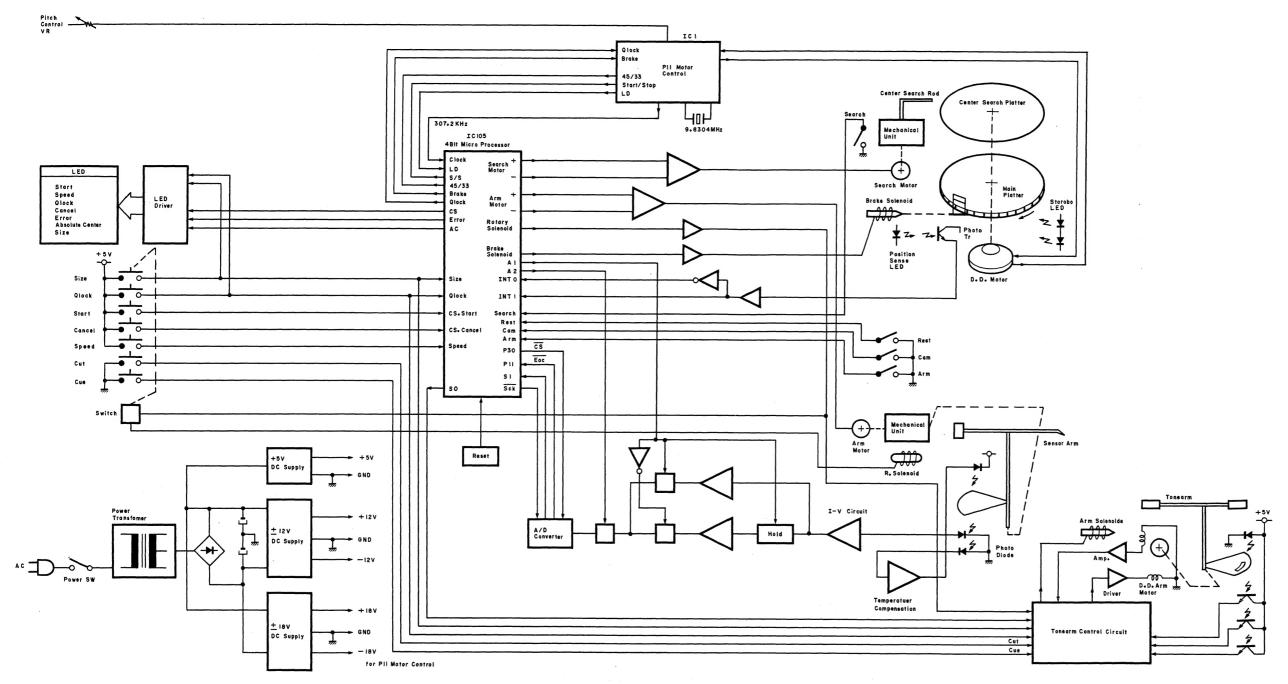


Fig. 11

SPECIFICATIONS

Phono Motor Section Drive System Direct Drive Drive Motor Quartz PLL DC, brushless, slotless, coreless Super Linear Torque Motor Revolution Speeds.......... 33-1/3, 45 rpm Pitch Control Adjustment range ±6 % Main Platter Aluminium diecast (thickness 18 mm, diameter 310 mm, weight 1.4 kg) Center Search Platter Glass (thickness 6 mm, diameter 303 mm, weight 550 g) Start-up Time Within one revolution Speed Deviation Unmeasurable (with quartz lock) Speed Drift Unmeasurable (with quartz lock) Wow-and-Flutter..... 0.008% (Wtd rms, FG direct) 0.03% (Wtd rms, after center search) Signal-to-Noise Ratio Better than 78 dB (DIN-B) Inertia Moment...... 380 kg/cm² **Tonearm Section** Type..... Static balance, straight arm pipe oil-damping feature exchangeable arm pipe Total Arm Length 305 mm Effective Arm Length..... 237 mm Effective Arm Weight...... 14 g (without cartridge) Tracking Force Adjustment Range 0-3 g Allowable Cartridge Weight 4-11 g Cartridge Change Principle By exchanging pipes (chuck joint principle) Overhang..... 15 mm Tracking Error $+2.5^{\circ}$ to -1° Arm Lifter Oil-damped Power Requirements 100, 120, 120/220-240, 220 or 240 V AC; 50/60 Hz (according to country of sale) Power Consumption. 23 W Dimensions 546 (W) x 230 (H) x 421 (D) millimeters 21-1/2 (W) x 9-1/16 (H) x 16-9/16 (D) inches Weight..... Approx. 20 kg

• Design and specifications are subject to change for further improvement without notice.

Service Manual

Nakamichi DRAGON-CT

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